

**Background Document:
Development of Constituents of Concern
for Dyes & Pigments Listing Determination**

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Introduction

This background document describes the Office of Solid Waste's (OSW's) selection of constituents of concern for the dyes and pigments listing determination effort initiated in 2002. Our goal was to develop a list of chemicals that (1) could reasonably be expected to be associated with wastes from the production of the dyes and pigments covered by the Environmental Defense (ED) consent decree, (2) could be derived entirely from sources that are not restricted by confidential business information (CBI) claims, and (3) would serve as a starting place for subsequent risk assessment analyses.

The final results of this analysis are provided below; Attachment 1 provides an explanation of codes used in this table and throughout this document. The resultant 35 constituents were assessed via risk assessment with the purpose of establishing regulatory loading levels in wastes from the production of azo, triarylmethane and anthraquinone dyes, pigments and FD&C colorants.

Chemical Compound	Synonyms	Dye and Pigment Constituents of Concern										Hawley/ Merck	Available Toxicity Benchmark
		CAS	EPA record sampling data	Split CPMA sample data	Public Comments	Colour Index (1)	Kirk- Othmer (2)	TRI (3)	EU Ban (73)	TAM Colour Index	Non-CBI §3007 waste data		
Aminoanthraquinone	2-Aminoanthraquinone	117-79-3		2		X					0		YES
Aniline	Benzenamine; aniline oil, aminobenzene	62-53-3	22	11	9	X	X	A2, R5		1	24	H/M (10)	YES
o-Anisidine	2-methoxyaniline, 2-methoxybenzenamine	90-04-0	5 (28)	2	5	X		A3	XX		0	H/M (11)	YES
Azobenzene	diphenyldiazene; diphenyl diimide	103-33-3	5 (30)		2							H	YES
Barium Benzaldehyde		7440-39-3	5	7	1			A3, R13			32	H	YES
Benzidine		100-52-7			2	X	X			3	1	H	YES
4-4'-bis(dimethylamino) benzophenone		92-87-5	3		1	X			XX			H/M (10)	YES
4-Chloroaniline	p-Chloroaniline	106-47-8	5	3	2			R1	XX				YES
Copper p-Cresidine		7440-50-8	5	6	1			A7 R8		1	39		YES
	3-amino-4-methoxy-toluene, 6-methoxy-m-toluidine, 5-methyl-o-anisidine	120-71-8				X		A1 R1	XX			H	YES
p-Cresol	4-methylphenol	106-44-5	4	3 (19)	5	X					2		YES (for mixed cresols)
1,2-Dichlorobenzene	o-dichlorobenzene	95-50-1	8				X (dye carrier)	R2				H/M	YES
3,3'-Dichlorobenzidine	3,3'-dichlorobiphenyl-4,4'-ylenediamine	91-94-1	4	4				A3 R11	XX		19	H/M (11)	YES
3,3'-Dimethoxybenzidine	Dianisidine	119-90-4	4	(20)	4	X			XX		1	H/M (11)	YES
2,4-Dimethylaniline	2,4-xylidine	95-68-1	1, 1 (74)	(20)					studied		6 mixed, 1 2,4-		YES
N,N-Dimethylaniline	N,N-Dimethylbenzenamine	121-69-7	1		1	X	X	R2		6	7	H/M (10)	YES
3,3'-Dimethylbenzidine	4,4'-bi-o-toluidine, o-tolidine, diamino ditolyl	119-93-7	1			X			XX			H/M (10)	YES
Diphenylamine	N-Phenylbenzeneamine	122-39-4	4 (29)		4	X						H/M (10)	YES
Formaldehyde		50-00-0	7	3	2	X		R5		1	1	M (10)	YES
Lead		7439-92-1	2	2	1			R2		2	5	H	YES
Methanol		67-56-1						R8			24	H	YES

Chemical Compound	Synonyms	CAS	Dye and Pigment Constituents of Concern					TRI (3)	EU Ban (73)	TAM Colour Index	Non-CBI §3007 waste data	Hawley/Merck	Available Toxicity Benchmark
			EPA record sampling data	Split CPMA sample data	Public Comments	Colour Index (1)	Kirk-Othmer (2)						
4,4'-Methylenedianiline	p-p' - Diaminodiphenyl methane; 4,4'-Methylene-bis[benzenamine]	101-77-9					X	R1	XX			H/M (11)	YES
Naphthalene		91-20-3	8		2			A1 R1				H/M (21)	YES
5-Nitro-o-anisidine	2-methoxy-5-nitroaniline	99-59-2			X	X		R1			0		YES
5-Nitro-o-toluidine	2-methyl-5-nitroaniline; 2-amino-4-nitrotoluene	99-55-8		1	2	X		A1 R1	XX			H	YES
Phenol		108-95-2	10	6	1	X	X	A1		1	10	M (10)	YES
1,2-Phenylenediamine	o-phenylenediamine, 2-aminoaniline	95-54-5	5 (28)		2	X		A1				H/M (10)	YES
1,3-Phenylenediamine	3-Aminoaniline, m-phenylenediamine	108-45-2				X		A1			17	H	YES
1,4-Phenylenediamine	4-aminoaniline; p-Phenylenediamine	106-50-3	5 (28)		5	X					1	M (11)	YES
Sodium nitrite		7632-00-0						A6 R17			30	H/ M(50)	YES as nitrite
Toluene-2,4-diamine	4-m-tolylenediamine, 2,4-diaminotoluene, 4-methyl-m-phenylenediamine	95-80-7				X	X	A1 R1	XX			H	YES
o-Toluidine	2-toluidine; 2-aminotoluene	95-53-4	9 (25)	6 (26), 1	5	X		R3	XX	1	2	H	YES
p-Toluidine	4-toluidine; 4-aminotoluene	106-49-0	9 (25), 1	6 (26), 1	4	X				1			YES
Zinc		7440-66-6	5	6				R2		3	10	H	YES

Our general process was to create a spreadsheet of all of the chemicals identified in a series of non-CBI data sources, and cull the resultant list to remove redundancies, chemical classes, compounds not expected to have toxicity benchmarks, and chemicals not expected to be directly linked with the manufacture of the targeted dyes and pigments. Our data sources and assumptions are described further below.

1. Development of Primary List

We identified six primary sources that we used to create a “primary list” of over 500 potential constituents of concern, as describe further below.

EPA Analytical Data

We used the analytical data we developed from sampling and analysis of the wastes of concern in the early 1990s, previously used to support the 1994 and 1999 proposed listing determinations, as masked and aggregated per Table 1 of the June 2003 settlement agreement with the Magruder plaintiffs.

CPMA Split Sample Data

We also used data that the Color Pigments Manufacturers Association (CPMA) provided. These non-CBI aggregations of the pigment manufacturers’ split sample analysis of EPA’s record samples were submitted in an April 20, 1994 letter from J. Lawrence Robinson, CPMA, to Ed Abrams, EPA.

RCRA §3007 Survey

Where possible, we used non-CBI RCRA §3007 questionnaire information and data, collected during the 1992 Agency survey of wastes generated in the dyes and/or pigments industries, and supplemented, corrected, and updated (for the year 1997) by the surveyed facilities. Surveys submitted by the twelve plaintiffs in Magruder remain unavailable. The available surveys are 1) surveys submitted by non-plaintiffs who made no CBI claims; 2) surveys submitted by non-plaintiffs who made CBI claims, but later withdrew them; and 3) surveys submitted by non-plaintiffs who made CBI claims, but EPA determined that the claims were not valid using the procedures set out in 40 CFR Part 2.

EU Banned Aromatic Amines

Our fourth primary source of constituents of concern was the list of 22 aromatic amines of concern in the European Union (EU)’s directive for a community ban on azocolourants (76/769/EEC, Annex I, point 43). This directive bans the use of carcinogenic azocolourants and sale of textile and leather articles containing such substances. The aromatic amines of concern that the European community has linked to azo dyes include:

EU Banned Aromatic Amines	CAS #
4-Aminoazobenzene	60-09-3
o-Aminoazotoluene	97-56-3
4-Aminobiphenyl	92-67-1
o-Anisidine	90-04-0
Benzidine	92-87-5
4-Chloroaniline	106-47-8
4-Chloro-o-toluidine	95-69-2
p-Cresidine	120-71-8
3,3'-Dichlorobenzidine	91-94-1
3,3'-Dimethoxybenzidine	119-90-4
3,3'-Dimethylbenzidine	119-93-7
4,4'-Methylenebis(2-chloroaniline)	101-14-4
4,4'-Methylenedianiline	101-77-9
4,4'-Methylenedi-o-toluidine	838-88-0
2-Naphthylamine	91-59-8
5-Nitro-o-toluidine	99-55-8
4,4'-Oxydianiline	101-80-4
4,4'-Thiodianiline	139-65-1
Toluene-2,4-diamine	615-05-4
o-Toluidine	95-53-4
2,4,5-Trimethylaniline	137-17-7

We also used an EU study of azo-dyes in cosmetics¹ as a reference, although not as a primary source for the purpose of selecting constituents of concern. This study was conducted in conjunction with a separate EU directive (76/768/EEC). Table 2 of this study is a list of aromatic

¹Studied by EU in the context of Directive 76/768/EEC: SCCNFP/0495/01, Opinion of the Scientific Committee on Cosmetic Products and Non-Food Products Intended for Consumers concerning "The Safety Review of the Use of Certain Azo-Dyes in Cosmetic Products", 2/27/02.
http://europa.eu.int/comm/food/fs/sc/sccp/out155_en.pdf

amines with carcinogenic potential and includes all of the 22 amines listed above, as well as :

- o 4-amino-3-fluorophenol (399-95-1)
- o 6-amino-2-ethoxynaphthalene (293733-21-8)
- o 2,4-xylydine (95-68-1)
- o 2,6-xylydine (87-62-7).

We identified the two xylydines in our primary list as a result of §3007 survey reporting. The other two compounds were not reported in any of the six primary sources, and, even if they had, would not have been selected as constituents of concern due to a lack of toxicity benchmarks.

Triarylmethane Raw Materials

Our fifth primary source of constituents of concern was a subset of raw materials reported in the Colour Index (3rd Edition, Issue 3). We identified those raw materials that were reported to be associated with the production of triarylmethane dyes and pigments at U.S. manufacturing sites. We focused on TAM raw materials because we had difficulties obtaining samples of these wastes during our field investigation (see 59 FR 66095 and 66103, and 64 FR 40199).

Public Comments

A number of commenters on the 1994 and 1999 proposals were dyes and/or pigments manufacturers. They frequently discussed the composition of their wastes, either as characterized by EPA's record sampling or their own confirmatory analyses. We tallied the number of times chemicals were confirmed or acknowledged to be present in the industries' wastes.

Consolidation of Metals and Other Classes

After compiling the primary sources described above, we then consolidated all information gathered for metal compounds under their corresponding elemental metals. This consolidation is consistent with our general approach in risk assessment for listing determinations to assess the elemental metals rather than the wide range of salts or compounds that may exist in waste matrices. We made the following consolidations:

Chemical Compound	Synonyms	CAS	TRI (3)	TAM Colour Index	Non-CBI §3007 waste data
<u>As Arsenic:</u>					
Arsenic acid		1327-52-2		1	
<u>As Barium:</u>					
Barium compounds		None	A2, R13		
Barium chloride		10361-37-2			13
Barium sulfate	Barite	7727-43-7			8
<u>As Chromium:</u>					

Chemical Compound	Synonyms	CAS	TRI (3)	TAM Colour Index	Non-CBI §3007 waste data
Chromium compounds		None	A2 R3		
Dichromate-oxalic acid		814-90-4		1	
Sodium dichromate		10588-01-9			1
<u>As Copper:</u>					
Copper bromide		7787-70-4			1
Copper complex		None			3
Copper compounds		None	A6 R10		
Copper hydroxide		20427-59-2			1
Copper phthalocyanine	Phthalocyanine blue	147-14-8			8
Copper sulfate		7758-98-7			3
Copper sulfide					1
Cu (+2) ion		None			6
Cupric chloride		7447-39-4		1	
Cuprous chloride	Copper chloride	7758-89-6			4
Sodium bromocuprate		CAS NA			2
Sodium cyanocuprate	sodium copper cyanide	CAS NA			2
<u>As Iron:</u>					
Iron compounds					2
Iron oxide		1317-61-9			1
Iron powder		7439-89-6			2
Iron sulfate		7720-78-7			3
<u>As Lead</u>					
Lead compounds		None	R1		
Lead peroxide		1309-60-0		2	
<u>As Manganese:</u>					
Manganese compounds		None	A1 R3		
Manganese dioxide		1313-13-9			1
Manganese sulfate		7785-87-7			1
<u>As Molybdenum:</u>					
Sodium molybdate		7631-95-0			1
<u>As Nickel:</u>					
Nickel sulfate		7786-81-4			1
Nickelous carbonate	Nickel carbonate	3333-67-3			2
<u>As Strontium:</u>					
Strontium nitrate		10042-76-9			1
<u>As Tin:</u>					
Stannic chloride	Tin (IV) chloride	7646-78-8			3
<u>As Zinc:</u>					
Zinc chloride		7646-85-7		3	3
Zinc compounds		None	R1		

We consolidated the entries for m-xylene under the category of “mixed xylenes” and several organic salts under their corresponding base organic compounds.

	Synonyms	CAS #	Public Comments	TRI	§3007 Q
3,3'-Dichlorobenzidine dihydrochloride		612-83-9		A4, R10	
Sodium benzoate	Benzoic acid, sodium salt	532-32-1			1
o-Toluidine hydrochloride		636-21-5			2
m-Xylene		108-38-3	1	R2	

2. Risk Assessment Suitability Screening Criteria

We developed a series of criteria to determine whether the compounds on the primary list were good candidates for risk assessment. We eliminated the following categories of compounds, as described further below:

- o Compounds without Chemical Abstract System (CAS) numbers
 - o Products
 - o Gases
 - o Innocuous compounds
 - o Corrosive compounds
- a. CAS numbers

CAS numbers are widely used to track and cross-reference chemicals. We used several Internet databases to search for CAS numbers, including:

- The Hazardous Substance Data Base
(<http://www.toxnet.nlm.nih.gov/cgi-bin/sis/htmlgen?HSDB>)
- ChemIDPlus (<http://chem.sis.nlm.nih.gov/chemidplus/cmplxqry.html>)
- ChemFinder (<http://chemfinder.cambridgesoft.com/>)

When we were unable to identify CAS numbers through these various sources, we assumed that it would be virtually impossible to identify the types of toxicity benchmarks and chemical/physical properties necessary to conduct risk assessment without conducting fundamental scientific research. Given both the time constraints of the dye and pigment listing determination and the extensive list of compounds WITH CAS numbers, we decided to screen these compounds WITHOUT CAS numbers from our list of constituents targeted for risk assessment. Attachment 2 presents the constituents that were culled from the primary constituent list because of the unavailability of CAS numbers.

b. Products

We eliminated products from the primary list. While products are likely to be present in wastes, we focused instead on intermediates and degradation products. Availability of analytical methods and toxicity data for products tend to be limited. In addition, products vary from batch to batch (while intermediates and degradation products are linked to multiple products within a given class). Note that the category of constituents without CAS numbers also contains products (see Attachment 2).

	Synonyms	CAS #	§3007 Q	Toxicity Benchmark
Acid red 112	Ponceau S	6226-79-5	1	
Basic violet 3	Crystal Violet	548-62-9	4	
Bromophenol blue		115-39-9	1	
D&C yellow 10 dye		8004-92-0	2	
Direct blue		2602-46-2	2	

	Synonyms	CAS #	§3007 Q	Toxicity Benchmark
Disperse blue 3		2475-46-9	3	HSDB
Disperse blue 27		15791-78-3	3	
Disperse blue 79		3956-55-6	3	
Disperse red 60	1-Amino-2-phenoxy-4-hydroxyanthraquinone	17418-58-5	1	
Disperse red 167		61968-52-3	3	HSDB (2B)
FD&C blue 1 dye		3844-45-9	2	
FD&C blue 2 dye		860-22-0	2	
FD&C yellow 5	Tartrazine	1934-21-0	7	
FD&C yellow 6		2783-94-0	7	
Leucomalachite green		129-73-7	1	
Mordant red 11	Alizarin	72-48-0	1	
Orange II		633-96-5	1	
Pararosaniline chloride	C.I. Basic Red 9	569-61-9	1	
Phenol red		143-74-8	2	
Pigment green 7		1328-53-6	2	
Pigment red 22	Art red	6448-95-9	2	
Pigment red 23		6471-49-4	2	
Pigment red 53:1	Benzenesulfonic acid, 5-chloro-2-((2-hydroxy-1-naphthalenyl) azo)-4-methyl-, barium salt (2:1)	5160-02-1	15	
Pigment red 57:1		5281-04-9	8	
Pigment yellow 1	Fast Yellow G	2512-29-0	3	
Pigment yellow 12		6358-85-6	14	
Pigment yellow 65/74		6358-31-2 for PY74	2	
Sudan II	C.I. Solvent Orange 7	3118-97-6	2	HSDB

c. Gases

We eliminated gases on the primary constituent list because they will not be present in wastes (as disposed). Note that a number of the reported hits in the §3007 questionnaire were in fact gaseous streams.

	CAS #	Public Comments	Colour Index	TRI	TAM CI	§3007 Q	Merck	Toxicity Benchmark
Ammonia	7664-41-7	1		A1, R11		8		
Bromine	7726-95-6			R2		7	X (10)	
Carbon dioxide	124-38-9					8		
Chlorine	7782-50-5			A1 R1				
Hydrogen	1333-74-0					2		
Nitrogen	7727-37-9					6		
Nitrous oxide	10024-97-2					4		
Phosgene	75-44-5		X	A1 R1	2			IRIS

d. Innocuous compounds

We eliminated the following compounds as generally being innocuous (e.g., not comprised of toxic metals) and not amenable to risk assessment and analysis (due to disassociation). These compounds were each reported as waste components in the §3007 surveys.

	Synonyms	CAS #	§3007 Q	Toxicity Benchmark
Aluminum chloride		16603-84-2	9	
Aluminum hydroxide		20768-67-6	6	
Aluminum sulfate		10043-1-3	2	
Ammonium chloride		12125-002-9	1	
Ammonium hydroxide		1336-21-6	3	
Ammonium sulfate		7783-20-2	2	
Calcium carbonate		471-34-1	1	
Calcium chloride		10043-52-4	2	
Calcium oxide	Lime	1305-78-8	5	
Calcium sulfate		7778-18-9	5	
Disodium phosphate	Sodium hydrogen phosphate	7558-79-4	3	
Potassium chloride		7447-40-7	4	
Sodium acetate		127-09-3	15	
Sodium bicarbonate	Baking soda	144-55-8	1	
Sodium bromide		7647-15-6	1	HSDB
Sodium carbonate	Soda ash	497-19-8	13	
Sodium chlorate		7775-09-9	4	
Sodium chloride	Salt	7647-14-5	105	
Sodium dithionite	Sodium hydrosulfite	7775-14-6	3	
Sodium hydrosulfide		16721-80-5	5	
Sodium hypochlorite		10022-70-5	8	
Sodium iodide		7681-82-5	1	
Sodium metabisulfite		7681-57-4	28	
Sodium metasilicate		6834-92-0	10	
Sodium phosphate		7601-54-9	2	
Sodium sulfate		7757-82-6	15	
Sodium sulfide		1313-82-2	1	
Sodium sulfite		7757-83-7	1	HSDB (3)
Sodium tetraborate decahydrate	Borax	1303-96-4	2	
Sodium thiosulfate		7772-98-7	3	

e. Corrosive compounds not amenable to risk assessment

We deleted the following inorganic acids and bases because the risks associated with these compounds are already addressed through the corrosivity characteristic.

	Synonyms	CAS #	TRI	§3007 Q	Merck	Toxicity Benchmark
Boric acid		11113-50-1		2		
Hydrobromic acid	Hydrogen bromide	10035-10-6		4		
Hydrochloric acid		7647-01-0	R5	76		
Nitric acid		7697-37-2	A1 R2	2	X (23)	
Nitrous acid		7782-77-6		5		
Phosphomolybdic acid		11104-88-4		3		RTI-NO
Phosphoric acid		7664-38-2		8		
Potassium hydroxide		1310-58-3		2		
Sodium hydroxide	Caustic soda	01310-73-2		11		
Sulfuric acid		7664-93-9	A1 R2	56	X (10)	

3. Attributable to Dyes and/or Pigments Production:

Our primary data sources in some cases may have included constituent information that reflects non-targeted production processes and wastes. For example, the TRI data includes all reporting at the targeted plants, many of which are in the business of producing a variety of product lines. Similarly, some of the plants we sampled manufactured products other than the targeted dyes and pigments. As a result, not all of the constituents detected in these wastes or reported to be released are necessarily associated directly with relevant dyes and/or pigments production. Prior to the 1994 proposal, we discussed this issue with the facilities we sampled in a series of “one-on-one” meetings in New York and Florida. While the notes from these meetings are CBI, some of the public commenters discussed this issue in their non-CBI comments. See for example, Hoechst Cellanese’s (HCC) comments dated December 14, 1995:

“EPA has not established that the wastes generated by Azo dye and Azo pigment production can be expected to contain the compounds of concern (COCs) that were the basis for the listing. The wastewater treatment systems at HCC’s facilities handle wastes generated both in the Azo dye and Azo pigment production operations as well as other operations at the plants. Before EPA can use HCC data to characterize particular wastestreams, it must assure that a particular COC is attributed to the appropriate manufacturing process.” (p. vi)

To address this type of concern, we screened the primary list of constituents to determine whether these compounds are actually associated with production of the targeted dyes and pigments.

We developed a series of non-CBI ways of determining whether the remaining compounds on the primary list were closely associated with the manufacture of the targeted dyes and pigment products. Specifically, we examined each of the following publicly available sources to ascertain whether they linked the compounds on the primary list to dyes and/or pigments production.

- o The Colour Index, noting those chemicals that are identified as intermediates or raw materials for azo, TAM or anthraquinone dyes or pigments that are produced in the United States
- o Kirk-Othmer Encyclopedia of Chemical Technology
- o The Toxics Release Inventory Forms R and A reports from those plants thought to be manufacturing the targeted dyes and pigments of concern (see Attachment 3)
- o Merck Index, 11th edition, 1989
- o Hawley’s Condensed Chemical Dictionary, 12th edition.

The following sections describe the compounds that we dropped because we did not find sufficiently compelling linkage to current production of the targeted dyes and pigments.

a. No documented linkage to current U.S. manufacture

We eliminated compounds that were not reported to be associated with dyes or pigments manufacture in any of the publicly available sources previously described, although they were detected in either EPA's record sampling or CPMA's split sample compilation. We assume these compounds were detected in the wastes due to other out-of-scope processes at these sites.

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Toxicity Benchmark
Beryllium		7440-41-7	1	2	X
Bromoform	tribromomethane	75-25-2		1	X
Carbon disulfide		75-15-0		2	X
m-Cresol	3-methylphenol	108-39-4		3 (19)	RTI-YES (for mixed cresols)
Dibromomethane	Dibromomethane, methylene bromide	74-95-3	1	2	X
1,3-Dichlorobenzene	m-dichlorobenzene	541-73-1	1		IRIS
1,4-Dichlorobenzene*	p-dichlorobenzene	106-46-7	2		X
2-Hexanone		591-78-6		1	HSDB
3-Nitroaniline	m-nitroaniline	99-09-2	1		HSDB
Pyrene		129-00-0	2	2	X
Silver		7440-22-4		(20)	X
Styrene	Ethenylbenzene	100-42-5		1	X
Thallium		7440-28-0		(20)	X
1,2,4-Trichlorobenzene		120-82-1	5		RTI-YES
2,4,6-Trichlorophenol		88-06-2	1		X

*1,4-dichlorobenzene is mentioned in Kirk-Othmer and Hawleys as being associated with dyes and/or pigments production, although the references are general.

b. EU Ban compounds not linked to current U.S. manufacture

We eliminated the following compounds that are identified in the EU Directive 76/769/EEC related to azo colorants because we found no reason to believe that these compounds are still in use in the U.S. They were not detected in our waste analyses or CPMA's split sample analyses; they were not reported in the RY2000 TRI or the §3007 questionnaire. We did not find any U.S. producers of dyes or pigments of concern derived from these compounds in the Colour Index. Although some of these compounds have references in Hawley's Condensed Chemical Dictionary, these references are vague.

	Synonyms	CAS #	Colour Index	EU Ban	Hawley/ Merck	Toxicity Benchmark
2-aminoazotoluene	o-aminoazotoluene, 3,2- amino-5-azotoluene, 4-amino- 2,3'-dimethylazobenzene, toluazotoludine	97-56-3	No entry	XX	H	RTI-YES
4-aminobiphenyl	4-aminodiphenyl, p- xenyamine, biphenyl-4-ylamin	92-67-1	No US manuf. (see p. 4752)	XX		RTI-YES

	Synonyms	CAS #	Colour Index	EU Ban	Hawley/Merck	Toxicity Benchmark
4-chloro-2-methylaniline	4-chloro-o-toluidine	95-69-2	No US manuf. (see p. 4857)	XX	H (vague)	RTI-YES
4-methoxy-m-phenylenediamine	2,4-diaminooanisole	615-05-4	No US manuf. (see p. 4821)	XX		RTI-YES
4,4'-methylene-bis(2-chloroaniline)	3,3'-dichloro-4,4'-diaminodiphenylmethane, p,p'-methylene-bis-o-chloroaniline	101-14-4	No entry	XX		RTI-YES
4,4'-methylenedi-o-toluidine		838-88-0	No entry	XX		RTI-YES
2-naphthylamine*		91-59-8	No US production (see p. 4807)	XX	H, M (10)	RTI-YES
4,4'-oxydianiline	bis(4-aminophenyl)ether	101-80-4	No entry	XX		RTI-YES
4,4'-thiodianiline		139-65-1	No US manuf. (see p. 4704)	XX		RTI-YES
2,4,5-trimethylaniline	pseudocumidine, 1,2,4-trimethyl-5-aminobenzene	137-17-7	No US manuf. (see p. 4826)	XX	H	RTI-NO

* The Colour Index provides the following note: “β- or 2-Naphthylamine is not now usually used as such because of its carcinogenic properties. Frequently 2-amino-1-naphthylene-sulfonic acid is used in its place, the sulfonic acid group being readily removed in the course of reaction.”

c. Limited TRI reporting

We dropped the following compounds because of limited reporting in the TRI. Each of these compounds were reported by Eastman Chemical, which is a large, integrated manufacturing facility with minimal dye and/or pigment production. None of our sources specifically link these compounds to the production of dyes and/or pigments, and we think it is likely that Eastman reports these compounds as a result of other non-colorant manufacturing at its facility. While ethylbenzene and methyl isobutyl ketone were also reported by AC&S (Nitro, WV) and Bayer (Bushy Creek, SC), respectively, these compounds are typically used as solvents and their disposal is already regulated as such under F003.

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	TRI	Toxicity Benchmark
Antimony		7440-6-0		1	R1 (Eastman)	X
Diethylhexylphthalate	DEHP, bis(2-ethylhexyl) phthalate, di(2-ethylhexyl) phthalate	117-81-7	3	1	R1 (Eastman)	X
Ethylbenzene		100-41-4	1	3	R2 (AC&S, Eastman)	IRIS
Methyl isobutyl ketone	4-methyl-2-pentanone; MIBK	108-10-1	3	2	R2 (Bayer, Eastman)	X
1,2,4-Trimethylbenzene	pseudocumene	95-63-6	3		R1 (Eastman)	HSDB
Vanadium		7440-62-2	3	2	R1 (Eastman)	X
Dibutyl phthalate	di-n-butyl phthalate	84-74-2	1		R1	X

We also dropped mercury and benzene due to similar minimal reporting. We dropped mercury because the comments argued that our analytical data reflected only trace analyses (not levels reflective of usage). In addition, While there was limited reference to benzene in one public comment and in the Merck index, both references are vague and do not provide support that benzene is used in making the targeted dyes or pigments. Mercury and benzene are TC constituents and otherwise already regulated.

	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	TRI	Merck	Toxicity Benchmark
Mercury	7439-97-6	1	3	1	R3		IRIS
Benzene	71-43-2	5	4	1-vague	R1	X (10)	RTI-YES

d. Infrequently reported in §3007 questionnaire

We eliminated the following compounds because they were only reported in the §3007 questionnaire in one waste, or only at one or two facilities. We believe that the rarity of these compounds keeps them from being good candidates for risk assessment or for setting regulatory limits in dyes or pigments wastes industry-wide. Note that the majority of the compounds in this table that were detected in EPA's record sampling or CPMA's split sample compilation are regulated by the TC (cadmium, chloroform, methyl ethyl ketone, selenium, trichloroethylene).

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	§3007 Q	Toxicity Benchmark
Benzoic acid	benzene carboxylic acid	65-85-0				2 hits, 1 facility	IRIS
Bromodichloromethane	dichlorobromomethane	75-27-4		1		1	X
2-Butoxy ethanol		111-76-2				10 hits, 1 facility	RTI-YES
Butyric acid		107-92-6				1	HSDB
Chloranil	p-chloranil; tetrachloro-1,4-benzoquinone	118-75-2				2 hits, 1 facility	HEAST
2,6-Dimethylaniline*	2,6-xylydine	87-62-7	1 (74)			6 hits (mixed 2,4-/2,6-), 1 facility	HEAST
4,6-Dinitro-o-cresol	Dinitrocresol; 4,6-dinitro-2-methylphenol; 2-methyl-4,6-dinitrophenol	534-52-1				1	HSDB
2,4-Dinitrophenol*****		51-28-5			1	2 hits, 1 facility	IRIS/RTI-YES
Ethylene diamine		107-15-3				11 hits, 1 facility	IRIS
2-Ethoxyethanol		110-80-5				3 hits, 1 facility	IRIS
Ethyl acetate**		141-78-6				2 hits, 1 facility	IRIS
n-Hexane		110-54-3				2 hits, 1 facility	IRIS
2-Methoxyethylamine		109-85-3				1	
4-Methylnitrobenzene	PNT; p-nitrotoluene	99-99-0				1	HEAST
Molybdenum		7439-98-7				1	IRIS
4-Nitrophenol	p-nitrophenol	100-02-7				2 hits, 1 facility	RTI-NO
Paraformaldehyde	polymer form of	30525-89-4				1	HSDB

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	§3007 Q	Toxicity Benchmark
	formaldehyde						
Strontium		7440-24-6				1	IRIS
Tin		7440-31-5				3 hits, 1 facility	HEAST
<u>TC Constituents:</u>							
Cadmium		7440-43-9	1	2	1 (trace)	5 hits, 2 facilities	IRIS
Chloroform	trichloromethane	67-66-3	6	3		1	X
Methyl ethyl ketone***	2-butanone; MEK	78-93-3		5		2 hits, 1 facility	IRIS
Selenium		7782-49-2	1	(20)	1	2 hits, 1 facility	IRIS
Trichloroethylene****	trichloroethene, 1,1,2-trichloroethylene	79-01-6	1			1	X

* Studied by EU in the context of Directive 76/768/EEC: SCCNFP/0495/01, Opinion of the Scientific Committee on Cosmetic Products and Non-Food Products Intended for Consumers concerning "The Safety Review of the Use of Certain Azo-Dyes in Cosmetic Products", 2/27/02. http://europa.eu.int/comm/food/fs/sc/sccp/out155_en.pdf

**Regulated under F003 when used as a solvent.

***Regulated under F005 when used as a solvent.

****Regulated under F001 when used as a solvent.

***** While Merck generically links this compound to dyes and pigments production, both the Colour Index and Hawleys more specifically link it to sulfur dye production, which is not within the scope of the listing determination.

e. Limited TRI linkage/survey

We dropped the following compounds because they were only reported in one or two surveys and by a limited number of facilities in the TRI. None of these compounds have Colour Index entries as intermediates used by U.S. manufacturers. Note that arsenic is already regulated by the TC.

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	TRI	§3007 Q	Toxicity Benchmark
Acetonitrile	methyl cyanide	75-05-8				R1 (Eastman)	1	IRIS
Arsenic		7440-38-2	2	1	1	R1 (Eastman)	5 hits, 2 facilities	X
Chloromethane	methyl chloride	74-87-3	2			A1 (Blackman), R1 (Bayer)	3 hits, 1 facility	RTI-YES
Diethyl sulfate		64-67-5				A1 (Clariant, Martin), R1 (Nation Ford)	2 hits, 1 facility	IRIS
N,N-Dimethyl formamide	DMF	68-12-2				R2 (Bayer, Eastman)	3 hits, 1 facility	IRIS
Ethylene glycol		107-21-1				A2 (Abbey, Blackman), R6*	1	IRIS
Manganese		7439-96-5				A1 (Clariant/Coventry), R3**	2 hits, 2 facilities	IRIS

Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	TRI	§3007 Q	Toxicity Benchmark
Pyridine	110-86-1	New 1		1	R1 (Noveon)	3 hits, 1 facility	IRIS
Triethylamine	N,N-Diethyl ethanamine	121-44-8			R1 (Eastman)	1	IRIS
*Clariant/Coventry, Eastman, Englehard, Noveon, Roma, Yorkshire							
**Eastman, Noveon, Warner-Jenkinson/St. Louis							

f. Coverage by existing Subtitle C regulations

We dropped the following compounds because they are typically used as solvents and their solvent usages are already regulated under the F001-F005 listings.

Synonyms	CAS #	EPA record sampling data	CPMA split sample data	TRI	TAM CI	§3007 Q	Hawley/Merck	Toxicity Benchmark
Acetone	67-64-1		14	15		14		RTI-YES
Chlorobenzene, mono	108-90-7		5	7	R2	6 hits, 1 facility		RTI-YES
Methylene chloride	Dichloromethane	75-09-2	5	5	R1	7		IRIS
Toluene	108-88-3		3	6	R2	1, solvent	1	H RTI-YES
Xylene (mixed isomers)	Dimethylbenzene	1330-20-7	1	7	A1 R3		H/M (vague)	RTI-YES

Note that there are three compounds on Table 1 that also are widely used as solvents. These chemicals, however, also appear to have uses as raw materials in certain dyes or pigments production processes: p-cresol (Colour Index, intermediate for various azo compounds, including CI. 11855), 1,2-dichlorobenzene (Kirk-Othmer, used as a dye carrier), and methanol (various §3007 surveys).

We dropped chromium because it is a TC compound and is otherwise already regulated. Although it was detected in waste samples, chromium is a widely used chemical that can show up in wastewater treatment systems from a variety of sources. In addition, although it was reported in the TRI, only two companies reported releases to land: an Englehard subsidiary (a manufacturer of inorganic pigments), and Eastman.

CAS #	EPA record sampling data	CPMA split sample data	Public Comments	TRI	§3007 Q	Toxicity Benchmark
Chromium	7440-47-3	4	6	1 (CKC)	R2 3 hits, 2 facilities	IRIS

We also dropped nickel. The §3007 data from three facilities, when examined in detail, provides little link to targeted manufacturing. Specifically, the first site's data reflects very low

levels in their POTW wastewater discharge (<100 ppb). The second site's data reflects one sludge waste analysis (repeated three times as representative of the wastes generated from three different processes) at 93 ppm total, 0.83 mg/L TCLP, but the survey provided no additional information explaining whether nickel was intentionally used in dyes or pigments manufacturing processes. For the third site, the three hits reported included air emission data from two stacks, and a "fines" waste that contained 6 pounds of nickel in the reporting year. The fines, however, were reported to be characteristically hazardous due to TC metals from other non-target sources.

	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	TRI	§3007 Q	Toxicity Benchmark
Nickel	7440-02-0	2	3	1	R1	8 hits, 3 facilities	IRIS

g. Triarylmethane raw materials

We dropped the following compounds because they were only on the core list because of our TAM Colour Index research, and that research only indicated that one TAM product is linked to each compound of concern.

	Synonyms	CAS #	Colour Index	TAM CI	Toxicity Benchmark
Benzoic trichloride	benzotrichloride; trichlorotoluene; trichloromethylbenzene	98-07-7	X	1	RTI-YES
o-Chlorobenzaldehyde		89-98-5	X	1	HSDB
Nitrobenzene		98-95-3	X	1	RTI-YES
o-Nitrotoluene		88-72-2	X	1	HSDB (3)

h. Colour Index

We dropped chloroethane because it was only reported to be associated with dyes or pigments production in the Colour Index. Specifically, the Colour Index reports only one product derived from chloroethane (CI 24895) is currently in U.S. production (2 manufacturers). Only one facility reported chloroethane releases in the TRI. Similarly, we dropped cyclohexylamine because it was only reported in the Colour Index. One product (CI 62045) appears to be produced by 2 manufacturers.

	Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Colour Index	TRI	Toxicity Benchmark
Chloroethane	ethyl chloride	75-00-3		1	X	R1	RTI-YES
Cyclohexylamine		108-91-8	2		X		IRIS

i. Hawleys

We dropped the following compounds because their Hawley's references were vague (not specifically linking the compounds to the production of azo, TAM or anthraquinone dyes or pigments). None of these compounds were reported to be intermediates of products of concern

in the Colour Index. In the case of m-dinitrobenzene, the commenter (ETAD) provided additional arguments against its consideration, including lack of reporting in ETAD's survey of constituents used or found in ETAD's members' materials.

Synonyms	CAS #	EPA record sampling data	CPMA split sample data	Public Comments	§3007 Q	Hawley	Toxicity Benchmark
Benzyl alcohol	100-51-6	1	1		0	X	RTI-YES
m-Dinitrobenzene	99-65-0			1	0	X	X
Sodium nitrate	7631-99-4				1	X	IRIS

j. Irrelevant coeluters

We dropped the following two compounds because they were not found to be associated with manufacture of the target dyes and pigments. These compounds were identified by the analytical laboratory that conducted the record sample analysis in the early 1990's as being compounds that co-eluted with other targeted compounds. None of our sources identified these compounds as being relevant, and commenters on the prior proposals confirmed this lack of linkage to the target chemicals.

Synonyms	CAS #	EPA record sampling data	Comments	Toxicity Benchmark
1,2-Diphenylhydrazine	122-66-7	5 (30)	2	IRIS
N-Nitrosodiphenylamine	86-30-6	4 (29)	1	IRIS

4. Availability of Toxicity Benchmarks

_____ We researched the availability of toxicity values in two stages. OSW's Hazardous Waste Identification Division (HWID) conducted an initial screening effort which was preliminary in nature and only indicated whether the several references we used contained an entry for each constituent. HWID did not assess the usefulness of the entries for the purposes of establishing toxicity benchmarks for risk assessment. In a separate effort, OSW's Economic, Methods, and Risk Assessment Division (EMRAD) conducted research into the availability of useful benchmarks. This paper also reflects the results of EMRAD's research as of October 22, 2002 and December 3, 2002. The following codes were used in the spreadsheet and in this report:

“X” indicates a toxicity value for human health benchmarks is reported in Table C-1 of the *Guide for Industrial Waste Management; Input Parameter Values for the Industrial D Tier 1 Tool; September, 2001*.

“IRIS” indicates some type of IRIS entry.

“Cal-EPA” indicates that the California Environmental Protection Agency has developed

relevant chronic inhalation reference exposure levels (RELs) or cancer potency factors.

“HSDB” indicates an entry exists in Toxnet’s Hazardous Substance Data Bank.

A1= Confirmed human carcinogen

A2= Suspected human carcinogen

A4= Not classifiable as a human carcinogen

2B= The agent is possibly carcinogenic to humans

3= The agent is not classifiable as to its carcinogenicity to humans; animal carcinogen

C=No evidence in humans and limited evidence in animals.

No subcode indicates an entry exists, but the compound is not identified as a carcinogen.

“RTI-YES” indicates that EMRAD’s risk assessment contractor, Research Triangle Institute (RTI), identified an adequate toxicity benchmark for the purposes of conducting the risk assessment

“RTI-NO” indicates that RTI researched the compound but found insufficient information to support calculation of a toxicity benchmark.

We eliminated those compounds for which we were unable to identify toxicity benchmarks. As previously described, we conducted initial screening by conducting an internet search of IRIS, HEAST, and HSDB. A more exhaustive review was conducted by EMRAD’s contractor, RTI, for some of the compounds.

These compounds are divided into four categories:

- Compounds with HSDB entries that RTI did not research
- Compounds with HSDB entries that RTI researched and for which no toxicity benchmarks were identified
- Compounds with no IRIS, HEAST, or HSDB entries that RTI researched and for which no toxicity benchmarks were identified
- Compounds with no IRIS, HEAST, or HSDB entries that RTI did not research.

Note that very few of these compounds would clear the screening criteria described above if toxicity benchmarks were in fact available.

Chemical Compound	Synonyms	CAS	EPA record sampling data	CPMA split sample data	Public Comments	Colour Index (1)	TRI	Kirk- Othmer (2)	EU Ban	Non-CBI §3007 waste data	Hawley	Available Toxicity Benchmark
CONSTITUENTS WITH NO IRIS OR HEAST VALUES: HSDB ENTRIES ONLY (RTI did not research)												
Acetic acid		64-19-7								58	X	HSDB
4-Aminoazobenzene	aniline yellow, phenylazobenzene	60-09-3				X		X (azo)	XX		X	HSDB (2B)
Anthranilic acid	2-Aminobenzoic acid	118-92-3				X				8		HSDB (3)
L-Aspartic acid	D salt	56-84-8								10		HSDB
2-Bromo-4,6 dinitroaniline		1817-73-8	1	1	1					2		HSDB
Diethylamine		109-89-7								1	X	HSDB (A4)
Ethanolamine		141-43-5				X				1		HSDB
Ethyl alcohol	Ethanol	64-17-5								17	X	HSDB (A4)
Ethylamine		75-04-7								3	X	HSDB
Ethyl cyanoacetate		105-56-6								1	X	HSDB
Ethylene glycol, monopropyl ether		2807-30-9								5		HSDB
Iron		7439-89-6								8		HSDB (A4)
Isopropyl alcohol		67-63-0								3		HSDB
Methanesulfonic acid		75-75-2								2		HSDB
Methylamine		74-89-5								1	X	HSDB
Morpholine		110-91-8								2		HSDB (3)
4-Nitroaniline	p-nitroaniline	100-01-6	1			X	A1					HSDB (A4)
Oxalic acid		144-62-7				X				3 hits, 1 facility		HSDB
p-Phenylphenol	4-phenylphenol; 4- hydroxybiphenyl	92-69-3						X		2		HSDB
phosphorus oxychloride		10025-87-3								1		HSDB
phosphorus trichloride		7719-12-2								2	X	HSDB
Propionic acid		79-09-4								7		HSDB
Salicylic acid	o-hydroxybenzoic acid	69-72-7				X		X		4	X	HSDB
Sulfamic acid		5329-14-6								12	X	HSDB
Tobias acid	2-Amino-1- naphthalenesulfonic acid; 1-Sulfonic acid	81-16-3				X				4		HSDB
Triethanolamine		102-71-6								3		HSDB
Urea		57-13-6								5		HSDB

Chemical Compound	Synonyms	CAS	EPA record sampling data	CPMA split sample data	Public Comments	Colour Index (1)	Kirk- Othmer (2)	EU Ban (73)	TAM Colour Index	Non-CBI §3007 waste data	Hawley/ Merck (4)	Available Toxicity Benchmark
CONSTITUENTS WITH NO IRIS OR HEAST VALUES (RTI researched, but found no toxicity benchmarks)												
Acetoacetanilide		102-01-2	9	(20)	6	X	X			5	H	HSDB/RTI-NO
o-Acetoacetanilide	acetoacet-o-anisidide, AAOA	92-15-9	4	2	6	X	X			6		RTI-NO
Acetoacetic Acid	3-oxobutanoic acid, Acetoacetate	541-50-4								8		RTI-NO
o-Acetoacetotoluidide	AAOT	93-68-5	New 6	1	6	X	X			5		RTI-NO
Acetoacet-M-xylidide	AAMX; m- Acetoacetoxylidide	97-36-9								23		RTI-NO
3-Aminoacetanilide		102-28-3	4	1						4		RTI-NO
5-Amino-2[(4-aminophenyl)amino] benzenesulfonic acid	4,4'-diamino-diphenylamine- 2'-sulfonic acid	119-70-0								7		RTI-NO
1-Aminoanthraquinone		82-45-1		2		X				2	M (10)	RTI-NO
7-Amino-1,3-naphthalenedisulfonic acid, monopotassium salt monohydrate		842-15-9								1		RTI-NO
2-Amino-4-chloro-5-methylbenzene sulfonic acid	2B acid	88-51-7								3	H	HSDB/RTI-NO
4,4'-bis(diethylamino)benzophenone		90-93-7							1	0		RTI-NO
4,4'-bis(dimethylamino)benzhydrol		119-58-4							2	0		RTI-NO
4-Chloro-2-nitroaniline		89-63-4		(20)		X				7	H	HSDB/RTI-NO
2-Chloro-4-nitroaniline		121-87-9	1			X				0	H	HSDB/RTI-NO
N,N-Diethylaniline		91-66-7				X	X		1	5	H	HSDB/RTI-NO
1,4-Dihydroxyanthraquinone	quinizarin	81-64-1				X	X			6	H	RTI-NO
4,5-dihydroxy-2,7-naphthalene- disulfonic acid, disodium salt dihydrate		129-96-4								1		RTI-NO
2,4-Dinitroaniline		97-02-9	1	1		X				0	H	HSDB/RTI-NO
N-ethyl-N-phenylbenzylamine		92-59-1							3	0		HSDB/RTI-NO
Ethylenediaminetetraacetic acid tetrasodium salt	EDTA tetrasodium salt	10378-23-1								1		RTI-NO
N-ethyl-1-naphthylamine		118-44-5							1	0		RTI-NO
Gamma acid	6-amino-4-hydroxy-2- naphthalenesulfonic acid	90-51-7								6		RTI-NO
p-hydroxybenzaldehyde		123-08-0							1	0		RTI-NO
2-Hydroxynaphthalene	2-naphthol, Beta naphthol	135-19-3	7	3						17	H	HSDB/RTI-NO
3-hydroxy-2-naphthoic acid	Bon acid	92-70-6								6	H	HSDB/RTI-NO
3-Hydroxyphenol	resorcinol	108-46-3	1			X				3	H/M (10)	HSDB(3)/RTI-NO
Isopropylamine		75-31-0		1		X				0	H	HSDB/RTI-NO
2-Methoxy-4-nitroaniline	Fast Red B Base, 4-nitro-o- anisidine	97-52-9				X				5		RTI-NO
3-Methylaniline	m-toluidine, 3-aminotoluene	108-44-1	9 (25)		3	X				0	H/M(10)	HSDB/RTI-NO
2-naphthal-3,6-disulfonic acid	R salt	135-51-3								8		RTI-NO

Chemical Compound	Synonyms	CAS	EPA record sampling data	CPMA split sample data	Public Comments	Colour Index (1)	Kirk- Othmer (2)	EU Ban (73)	TAM Colour Index	Non-CBI §3007 waste data	Hawley/ Merck (4)	Available Toxicity Benchmark
disodium salt 1-Naphthylamine	1-aminonaphthalene, a- naphthylamine	134-32-7	1			X				0	H/M(10)	HSDB/RTI-NO
2-Nitro-p-anisidine	4-Methoxy-2-nitroaniline	96-96-8								2		RTI-NO
2-Nitrophenol	o-Nitrophenol	88-75-5	1							3		HSDB/RTI-NO
2,2'-Oxybisethanol	Diethylene glycol; DEG	111-46-6								7	H	HSDB/RTI-NO
N-phenyl-1-naphthylamine		90-30-2							2	0		RTI-NO
Sulfanilic acid		121-57-3				X				7	H	HSDB/RTI-NO
p-Toluidine-m-sulfonic acid	5-Amino-2-methylbenzene sulfonic acid	118-88-7								3		RTI-NO
2,2,4-Trimethyl-1,3-pentanediol isobutyrate	Texanol	25265-77-4								1		RTI-NO

Chemical Compound	Synonyms	CAS	EPA record sampling data	Colour Index (1)	Kirk- Othmer (2)	TRI (3)	TAM Colour Index	Non-CBI §3007 waste data	Merck (4)	Available Toxicity Benchmark
CONSTITUENTS WITH NO IRIS, HEAST, or HSDB VALUES: (RTI has not researched)										
4'-Aminoacetanilide	acetyl-p-phenylene-diamine	122-80-5			X				1	
2-Amino-5-nitrobenzenesulfonic acid		4346-51-4		X					3	
p-[(p-aminophenyl)azo] benzenesulfonic acid		104-23-4		X	X				1	
Arsenazo I & II		3547-38-4; 520- 10-5							5	
Arsenazo III		1668-00-4							5	
Benzoyl chloride		98-88-4		X		R1			2	X (23)
Bis(2-methoxy ethyl)ether	DiGlyme	111-96-6							2	
Bromoethane		74-96-4		X				2 hits, 1 facility	2	
Bromothymol blue		76-59-5							2	
Celite	Diatomaceous silica, flux-calcined	68855-54-9							1	
Cerelose	glucose	50-99-7							3	
p-chlorobenzaldehyde		104-88-1					1		0	
2-chloro-4,6-dinitrobenzenamine	6-chloro-2,4-dinitroaniline	3531-19-9		X					1	
2-chloro-5-nitrobenzenesulfonic acid		96-73-1							2	
2,3-cresotic acid		83-40-9					1		0	
Dehydrothio-p-toluidine sulfonic acid		130-17-6							5	
1,3-Diaminobenzene-4-sulfonic acid	2,4-Diamino-benzenesulfonic acid	88-63-1							8	
4,4'-Diamino-2,2'-stilbenedisulfonic acid	4,4'diaminostilbene-2,2'-disulfonic acid	81-11-8		X					1	

Chemical Compound	Synonyms	CAS	EPA record sampling data	Colour Index (1)	Kirk- Othmer (2)	TRI (3)	TAM Colour Index	Non-CBI §3007 waste data	Merck (4)	Available Toxicity Benchmark
Dicalite	Dimatomaceous silica, flux- calcinated	68855-54-9						4 hits, 1 facility		
2,6-dichlorobenzaldehyde		83-38-5					1	0		
N,N-Diethyl-o-toluidine		606-46-2						1		
4,5-dihydroxy-2,7-naphthalene disulfonic acid, disodium salt, dihydrate	Chromotropic acid	5808-22-0		X				5		
3,5-Dimethoxy-4-butoxy-phenethylamine	Beta salt	64778-75-2						6		
p-dimethylaminobenzaldehyde		100-10-7					1	0		
N-ethyl-o-toluidine		94-68-8						3		
G salt		842-18-2 for G acid		X				3 hits, 1 facility		
H acid	4-amino-5-hydroxy-2,7- naphthalenedisulfonic acid	5460-09-3		X				30		
J acid	2-amino-5-naphthol-7-sulfonic acid	87-02-5		X				9		
Lithium hydroxide		1310-65-2						6		
Metanilic acid	m-aminobenzenesulfonic acid	121-47-1		X	X			19		
N-methylaurine		107-68-6						1		
2,7-naphthalenedisulfonic acid		92-41-1					1	0		
Octanol		29063-28-3						2		
Orthanilic acid	2-Aminobenzenesulfonic acid	88-21-1		X				7		
Pararosaniline base		25620-78-4						1		
Petroleum ether		8032-32-4/68476- 50-6						2		
Petroleum naphtha (Soltrol)	Petroleum ether; hydrocarbon mixture	8032-32-4						3		
p-phenetidine		156-43-4					1	0		
Rosolic acid		603-45-2						3 hits, 1 facility		
Sodium cyanate		917-61-3						3		
Sodium dimethyldithiocarbamate		128-04-1						2		
5-Sulfoanthranilic acid		3557-63-7		X				8		
Tetrabromophenol blue		4430-25-5						2		
Thymol blue		76-61-9						1		
1,2,3-Trichlorobenzene		87-91-6	1					0		
Triton X-100		9002-93-1						1		
Vinsol	Rosin, sodium salt; rosin, sodium soap; dresinate	61790-51-0						1		
Xylene cyanole FF	1,2-benzenedisulfonic acid, 4-[[4- ethylamino)-3-methylphenyl][4- (ethylimino)-3-methyl-2,5- cyclohexadien-1-ylidene]methyl]-, monosodium salt	2650-17-1						1		
Sulfonated castor oil	Turkey red oil	8002-33-3						4		

TABLE NOTES

- (1) Colour Index 2.0, Intermediates Database, Third Edition, July 1999.
- (2) Kirk-Othmer, Encyclopedia of Chemical Technology, Third Edition, Volume 8 (Diuretics to Emulsions), 1979. Constituents are identified as either a Dye carrier or a cyclic intermediate. Dye carriers are used to achieve complete dye penetration of polyester fibers. Cyclic intermediates or dye intermediates are precursors of dyes used by the dye industry.
- (3) TRI data for RY2000 for facilities that may be manufacturing dyes, pigments, or FD&C colorants of concern. A=Form A, R=Form R, #=number of forms
- (4) Merck Index, Eleventh Edition, 1989.
- (10) Merck Index identifies use in the manufacture of dyes.
- (11) Merck Index identifies use in the manufacture of azo dyes.
- (19) Reported as 3/4-methylphenol.
- (20) Reported in list of substances identified above the reporting limit but not found in sample results.
- (21) Merck Index identifies use in making indigo, indanthrene, and triphenylmethane dyes.
- (23) Merck Index identifies use as dyestuff intermediate.
- (25) Reported as 2-, 3-, & 4-aminotoluene.
- (26) Samples reported concentrations for both o-toluidine and 2/4-aminotoluene.
- (28) 2-aminoaniline, 4-aminoaniline, and 2-methoxyaniline coeluted and could not be separated.
- (29) N-Nitroso-diphenylamine and diphenylamine could not be separated and were reported as diphenylamine.
- (30) 1,2-diphenylhydrazine and azobenzene could not be separated and were reported as azobenzene.
- (50) Merck Index identifies use in the manufacture of diazo dyes.
- (71) See each constituent.
- (73) EU Directive for a Community Ban on Azocolourants, EIC 76/769/EEC

Attachment 1

Codes used in Tables

Table Column Headings	Explanation of Codes
EPA record sampling data	Number indicates the frequency of detection in EPA record samples, as summarized in Table 1 of the 2003 <u>Magruder</u> settlement agreement. Values in parentheses refer to footnotes (see Table Notes)
Split CPM A sample data	Number indicates the frequency of detection in industry split sample analyses of EPA record samples. Values in parentheses refer to footnotes (see Table Notes)
Public Comments	Number indicates the number of public comments providing some level of confirmation that the compound is present in the wastes (note that in some cases, the commenters argued that constituent presence was not related to the targeted processes of concern)
Colour Index	"X" indicates that the compound was reported to be a raw material or intermediate used to produce azo, TAM or anthraquinone products. For the 31 "keepers" we have confirmed that these products are reported to be manufactured in the US.
Kirk-Othmer TRI	"X" indicates that Dynamac found some link to D&P production in this reference The codes in this column refer to the number of Form R and Form A submitted by facilities known to be dye and pigment manufacturers. Form R is used for high volume chemicals. Form A is for low volume (<500 lb) compounds.
EU Ban	The European Union has banned the sale of azo dyes that can degrade into a variety of carcinogenic aromatic amines. "XX" indicates that the compound is one of the banned aromatic amines.
TAM Colour Index	The number of triarylmethane products manufactured in the US using this compound as a raw material or intermediate, as reported in the Colour Index. Note that multiple manufacturers may produce any given product.
Non-CBI §3007 waste data	The tally of wastes reported to contain a compound in the non-CBI portions of the §3007 surveys. In some cases, we note whether all of the "hits" were associated with a single facility's wastes.
Hawley	"X" or "H" indicates some linkage in the Condensed Chemical Dictionary to dye and pigment production
Merck	"X" or "M" indicates some linkage in Merck to dye and pigment production; footnotes provide some additional detail
Available Toxicity Benchmark	"RTI-YES" = RTI has reported a Toxicity Benchmark (TBM) in October 2002. "RTI-NO" = RTI looked for, but did not find any available TBM in 10/02. "X" = Dynamac's identification of tox data. "IRIS", "HEAST", and "HSDB" means that HWID found some level of entry in the IRIS, ORNL, and Toxnet databases (respectively), but does not necessarily mean that sufficient data exist to establish a TBM.
Footnotes	The footnotes, identified by numbers within parentheses, are provided as a separate attachment.

Attachment 2
Constituents Culled from Primary List
Due to CAS Number Unavailability

Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
1-Amino-2-sulfo-4-hydroxyanthraquinone	CAS NA							4		
1-Amino-4-(3-amino-5-sulfo-2,4,6-trimethylphenylamino)-2-sulfoanthraquinone	CAS NA							22		
1-Hydroxy-3,6-dichlorotriazine	CAS NA							53		
1-Hydroxynaphthalene-5-sulfonic acid	CAS NA							2		
1-N-(1-hydroxy-3-chlorotriazine-6-Ylamino)-8-hydroxy-naphthalene-3,6-disulfonic acid	CAS NA							3		
1-(2-carboxy-5-sulfophenylamino)-3-hydroxy-6-chlorotriazine	CAS NA							3		
1-(2,4-disulfophenylamino)-3-hydroxy-6-chlorotriazine	CAS NA							3		
1-(3-Hydroxy-2,5-disulfo phenyl amino)-3-hydroxy-6-chlorotriazine	CAS NA							3		
1-(3-Hydroxy-5-sulfophenylamino)-3-hydroxy-6-chlorotriazine	CAS NA							3		
1-(3-Sulfophenylamino)-3-hydroxy-6-chlorotriazine	CAS NA							13		
1,2-Bis(4-nitro-2-sulfophenylamino)ethane	CAS NA							6		
1,2-Diphenylhydrazine, Azobenzene	see individual entries	None	5 (30)					0		X (71)
1,2-Phenylenediamine, o-anisidine, p-phenylenediamine	see individual entries	None	5 (28)			X		0	X (71)	
1,3-Diacetylamino benzene	CAS NA							1		
1,3-Dihydroxy-6-chlorotriazine	CAS NA							53		
1,3-Diureidoaniline	CAS NA							2		
1,5-Naphthalenedisulfonic acid, 2{1-hydroxy-6-(methylamino)-3-sulfo-2-naphthalenyl}azo	CAS NA							4		
2-Amino-6-(methylsulfonyl)benzothiazole	CAS NA							1		
2-Aminonaphthalene-3,6,8-trisulfonic acid	CAS NA							4		
2-Anthracenesulfonic acid, 1-amino-4-[3-amino-4-sulfophenylamino]-9,10-dihydro-9,10-dioxo	CAS NA							4		
2-Hydroxynaphthalene-1,5-disulfonic acid	CAS NA							2		
2-Hydroxynaphthalene-3,6,8-trisulfonic acid	CAS NA							3		
2-Hydroxynaphthalene-5,8-disulfonic acid	CAS NA							2		
2-Hydroxynaphthalene disulfonic acid	CAS NA							3		

	Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
2-Methoxy-4-nitrophenol		CAS NA							3		
2-naphthol-1,5-disulfonic acid		CAS NA							3		
2-(2-Aminoethylamino)-5-nitrobenzenesulfonic acid		CAS NA							6		
2-(aminophenyl)ethanolsulfate, mixed isomers		CAS NA							1		
2-(p-hydroxyphenyl)-6-methyl-7-benzothiazole sulfonic acid		CAS NA							5		
2,5-Dimethoxyphenylpropyl-4-toluenesulfonate		CAS NA							2		
2,7-naphthalenedisulfonic acid, 1-amino-3,6-bis(5- amino-2-sulfonphenylazo)-8-hydroxy-tetrasodium salt		CAS NA							5		
2,7-naphthalenedisulfonic acid, 5-amino-4-hydroxy- 3-[(1-sulfo-2-naphthalenyl)azo]-trisodium salt		CAS NA							2		
2/4 aminotoluene	o-/p-toluidine; see individual entries	None	9 (25)	6 (26)		X			0		X
3-Methylaniline, o-toluidine, p-toluidine	see individual entries	None	9 (25)	6 (26)		X			0		X (71)
3-N,N-Bisacetoxylethylamino-4-methoxyacetanilide		CAS NA							2		
3-[(4-amino-3-methoxyphenyl)azo] benzenesulfonic acid		CAS NA							1		
3-[(4-hydroxy-3-methoxyphenyl)azo] benzenesulfonic acid		CAS NA							1		
3(N,N-bis(hydroxy-ethyl)amino-4- methoxyacetanilide		CAS NA							1		
3(N,N-diethylamino)acetanilide		CAS NA							3		
3,10-Bis(2'-aminoethylamino)-6,13- dichlorotriphenyldioxazine-4',11'-disulfonic acid		CAS NA							6		
3,3'-Dimethoxy-[1,1'-biphenyl]-4,4'-dihydroxy		CAS NA							1		
3,4,5,6-Tetrabromophenokulfonephthalein		CAS NA							5		
4-Amino-1,1'-azobenzene-3,4'-disulfonic acid		CAS NA							1		
4-Amino-4'-nitrostilbene-2,2'-disulfonic acid		CAS NA							2		
4'-chloro-2',5'-dimethoxyacetanilide		CAS NA							1		
4-formyl-m-benzenedisulfonic acid		CAS NA						1	0		
4-Nitro-4'-aminostilbene-2,2'-disulfonic acid		CAS NA							2		
4-(3-Hydroxy-6-chlorotriazinyl) amino-4'- nitrostilbene-2,2'-disulfonic acid		CAS NA							7		
4-[(p-hydroxyphenyl)azo] benzenesulfonic acid		CAS NA							1		
4,4'-dihydroxystilbene-2,2'-disulfonic acid		CAS NA							1		
4,4'-Dinitrostilbene-2,2'-disulfonic acid		CAS NA							2		
4,6-Diaminobenzene-1,3-disulfonic acid		CAS NA							2		

	Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
5-Amino-2-hydroxybenzenesulfonic acid		CAS NA							2		
6-Bromo-2,4,-dinitrophenol		CAS NA							1		
6-Nitro-2-aminobenzothiazole		CAS NA							4		
6-Nitro-2-hydroxybenzothiazole		CAS NA							1		
8-Amino-2-(4,8-disulfö-1-hydroxy-2-naphthylazo-1-naphthol-3,6-disulfonic acid, Cu(II) complex,tetrasodium salt		CAS NA							3		
a-(N-ethylanilino)-m-toluenesulfonic acid	benzylethylanilinosulfonic acid	CAS NA						3	0		
AAOCA		CAS NA							2		
Acetoacetanidine compounds		None							1		
Aceto-o-chloroanilide		CAS NA							2		
Acylated sulfönamido alcohol		CAS NA							2		
Alizarine	1,2-dihydroxyanthraquinone	CAS NA							5		
Alkanol		CAS NA							1		
Aminoanisole compounds		None							1		
Aminotoluene compounds		None							1		
Aniline-2,4-disulfonic acid		CAS NA							4		
APCO Thinner		CAS NA							4		
Benzaldehyde-2,4-disulfonic acid disodium salt		CAS NA							3		
Benzidenedisulfonic acid		CAS NA							4		
Beta oxynaphthoic acid		CAS NA							5		
Bisacetoacetparamine acid		CAS NA							2		
Blanc Fixe		CAS NA							4		
Blancol		CAS NA							1		
Bromaminic acid		CAS NA							7		
C3 Benzenes		None		3					0		
C4 Benzenes		None		2					0		
Calcium dresinate		CAS NA							1		
Carbamoyl pyridone		CAS NA							4		
Cassela acid		CAS NA							3		
CC-76		CAS NA							2		
Chloroaniline compounds		None							6		
Chloroethylamine hydrochloride		CAS NA							5		
Chromate(2-),bis[2-{(6-amino-1-hydroxy-3-sulfo-2-naphthalenyl)azo}benzoato(3-)] dihydrogen		CAS NA							9		
Copper[29H,31H-phthalocyaninato(2-)-		None							5		

	Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
N29,N30,N31,N32]-(2-aminoethyl)amino]sulfonyl sulfo derivatives											
Cyan dye		CAS NA							3		
Cyanide compounds		None			1				0		
Cyano pyridone		CAS NA							3		
DAMSA		CAS NA							3		
Darco - S51 (activated carbon)		CAS NA							5		
Diaminostilbene disulfonic acid		CAS NA							4		
Diphenylamine, N-Nitrosodiphenylamine	see individual entries	None	4 (29)			X (71)			0	X (71)	X
Disperse Black 9		CAS NA							3		
Disperse Blue 102		CAS NA							3		
Disperse Blue 118		CAS NA							1		
Disperse Blue 337		CAS NA							4		
Disperse Blue 77		CAS NA							3		
Disperse Brown 22		CAS NA							2		
Disperse Orange 30		CAS NA							2		
Disperse Orange 44		CAS NA							3		
Disperse Red 136		CAS NA							3		
Disperse Red 137		CAS NA							2		
Disperse Red 30		CAS NA							4		
Disperse Red 338		CAS NA							3		
Disperse Red 88		CAS NA							3		
Disperse Violet 91		CAS NA							3		
Disperse Yellow 108		CAS NA							3		
DNDB		CAS NA							3		
DNS		CAS NA							5		
DY-11		CAS NA							2		
DY6		CAS NA							2		
Dye polymer		None							3		
Dye product		CAS NA							15		
Ether		CAS NA							3		HSDB
Film fortifier?		None							2		
Filter media		None							1		
Filtercel ? (filter aid)		CAS NA							5		
Formula 556		CAS NA							1		
hexamethylpararosaniline		CAS NA						1	0		
Hydrolyzed dye; hydrolyzed MX dye		CAS NA							33		
Igepal		CAS NA							1		

	Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
Igepon T-77		CAS NA							1		
Kaophile		CAS NA							3		
Leucoxylen cyanol		CAS NA							1		
Lithium ion		None							23		
m-Methyl-J-acid		CAS NA							3		
1,3-phenylenediamine disulfonic acid		CAS NA							7		
m-Ureidoaniline		CAS NA							5		
Magenta dye		CAS NA							1		
Magenta filter dye		CAS NA							2		
Mixed organics (undefined)		None							1		
Mixed salts		None							2		
Mixed yellow pigments		CAS NA							4		
Mordant red 9		CAS NA							3		
MNOA		CAS NA							2		
m/p-Cresol	3/4-Methylphenol	None		3 (19)		X			0		X
N-B-Hydroxyethyl-1,2,3,4-tetrahydro-2,2,4,7-tetramethylquinoline ?		CAS NA							1		
n-Cyanoethyl-N-acetoxyethylaniline		CAS NA							2		
n-Cyanoethyl-N-hydroxyethylaniline		CAS NA							1		
N-Methylolcaprolactam		CAS NA							1		
n-Methylsulfonamide, reduced		CAS NA							1		
N-tetramethylpararosaniline		CAS NA						1	0		
N-(2-acetoxyethyl)-N-(2-cyanoethyl)aniline		CAS NA							1		
Naphthoic acid compounds		None							1		
Naphthol compounds		None							1		
NBSA		CAS NA							2		
Nekal BX		CAS NA							1		
Neodol 91	C9-11 alcohol	CAS NA							4		
Nitrosylsulfamic acid		CAS NA							1		
Nitrosylfuric acid ?		CAS NA							1		
NOx		None							1		
Norit 211 (filter aid)		CAS NA							1		
o-Arsenilic acid		CAS NA							5		
o-formylbenzenesulfonic acid		CAS NA						1	0		
Oleoresinous compounds		CAS NA							4		
Orange 5		CAS NA							2		
Orange 6		CAS NA							2		
p-aminoazocresol		CAS NA							1		
p-Aminophenoxyethanol		CAS NA							2		

Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
p-nitrophenoxyethanol	CAS NA							2		
pentamethylpararosaniline	CAS NA						1	0		
Phenol-3-sulfonic acid	CAS NA							3		
Pigment 1 ? (a co-product)	CAS NA							3		
Pigment 3 ? (a co-product)	CAS NA							3		
Pigment blue 15:3	CAS NA							8		
Pigment 2 ? (a co-product)	None							6		
Pigment Black 7	CAS NA							2		
Pigment Green 10	CAS NA							2		
Pigment orange 46	CAS NA							3		
Pigment red 49:1	CAS NA							4		
Pigment red 49:2	CAS NA							1		
Pigment red 52:1	CAS NA							3		
Pigment red 60:1	CAS NA							3		
Pigment red 83	CAS NA							3		
Pigment Red 104	CAS NA							2		
Pigment Red 122	CAS NA							2		
Pigment Red 177	CAS NA							2		
Pigment Red 179	CAS NA							2		
Pigment Red 202	CAS NA							2		
Pigment red 48:1	CAS NA							2		
Pigment red 48:2	CAS NA							2		
Pigment Red 48:4	CAS NA							2		
Pigment Violet 19	CAS NA							2		
Pigment violet 5	CAS NA							6		
Pigment yellow 13	CAS NA							1		
Pigment yellow 17	CAS NA							2		
Pigment yellow 5	CAS NA							1		
Pigment yellow 3	CAS NA							2		
Pigment Yellow 65	CAS NA							2		
Pigments/particulates	None							10		
PNTSA	CAS NA							5		
Procion blue HEG dianilide	CAS NA							9		
p,p'-(dichloromethylene)bis[N,N-dimethylaniline]	CAS NA						1	0		
Quinoline compounds	None							1		
Reax 83A powder	CAS NA							3		
Red lake C amine	CAS NA							3		
Sandozin	CAS NA							1		
Solapol oil	CAS NA							1		

	Synonyms	CAS #	EPA Record Samples	CPMA Split Samples	Public Comments	Colour Index	TRI	TAM CI	\$3007 Q	Merck	Toxicity Benchmark
Sudan orange 6		CAS NA							3		
Sulfate ester		CAS NA							3		
Sulfomethyl blue		CAS NA							4		
Sulfone		CAS NA							2		
Sulfonic acid		CAS NA							12		
Sulfonylurethan		CAS NA							1		
Surfonyl 104		CAS NA							1		
Surfynol		CAS NA							1		
SYI		CAS NA							1		
Total Organic Carbon		None		X					0		
Total Suspended Solids		None		X					0		
Trichlorobenzenes	1,2,3-trichlorobenzene, 1,2,4-trichlorobenzene, 1,3,5-trichlorobenzene	None		3					0		
Trisulphoil soap		CAS NA							1		
Tris[2-(2-hydroxyethoxy)ethyl]amine		CAS NA							2		
U		CAS NA							1		
Xylidines (mixed)		None							6		
Yellow dye		None							2		

Attachment 3
Dyes and/or Pigments Manufacturers Reporting TRI Releases in 2000

D&P Manufacturer	City	State
Abbey Color Inc.	Philadelphia	PA
AC & S Inc.	Nitro	WV
Apollo Colors Inc.	Rockdale	IL
BASF Corp.	Huntington	WV
Bayer Corp. Bushy Park Plant	Goose Creek	SC
Blackman Uhler Chemical Co.	Spartanburg	SC
CDR Pigments & Dispersions	Elizabethtown	KY
CDR Pigments & Dispersions	Holland	MI
CDR Pigments & Dispersions	Woodlawn	OH
Chemical Compounds Inc.	Newark	NJ
Ciba Specialty Chemicals Corp.	Saint Gabriel	LA
Clariant Corp.	Coventry	RI
Clariant Corp.	Martin	SC
Colorcon	West Point	PA
Daicolor-Pope Inc.	Paterson	NJ
Dye Specialties	Jersey City	NJ
Eastman Chemical Co. Tennessee Ops.	Kingsport	TN
Galaxie Chemical Corp.	Paterson	NJ
Harshaw Chemical Co. A Wholly Owned Subsidiary of Engelhard	Louisville	KY
Indol Color Co.	Carteret	NJ
Industrial Color Inc.	Joliet	IL
Lobeco Prods. Inc.	Lobeco	SC
Magruder Color Corp.	Elizabeth	NJ
Max Marx Color Corp.	Irvington	NJ
Nation Ford Chemical Co.	Fort Mill	SC
Noveon Hilton Davis Inc.	Cincinnati	OH
Roma Color Inc.	Fall River	MA
Royce Associates L.P. Passaic Color & Chemical	Paterson	NJ
Sun Chemical Corp.	Muskegon	MI
Sun Chemical Corp.	Cincinnati	OH
Sun Chemical Corp. Rosebank Plant	Staten Island	NY
Tricon Color L.L.C.	Elmwood Park	NJ
Warner Jenson Cosmetic Colors	South Plainfield	NJ
Warner-Jenkinson Co. Inc.	Saint Louis	MO
Yorkshire Americas Inc.	Lowell	NC